

KOKA are manufacturers of the wide range of strut framing and cable management systems (CMS). Based on 30 years of engineering experience to the food, beverage and pharmaceutical industries, the koka range of CMS products have become a respected and specified brand to some of the world's most recognised organisations.

Located adjacent to shanghai ,pudong Airport and only 20 miles from the M1, the koka manufacturing facility has excellent transportation links to support both China and overseas customers. With our comprehensive stocks of catalogue items koka has an enviable reputation for delivering quality products in the shortest time.



KOKA

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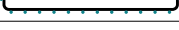
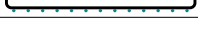

Our products are designed and manufactured in-house using the latest manufacturing techniques. We are able to offer an unparalleled range of bespoke stainless steel enclosures and cable management solutions to fit almost any application.










Governing every aspect of kokas business is our commitment to quality, service, customer support and technical innovation – whatever your requirement we have the solution.







To demonstrate the versatility of the koka range of stainless steel products designed and built by us using the standard range of catalogue products – whatever your application we have the solution.

TRAY SIZES

		DEPTH	WIDTH	LENGTH	WEIGHT
CM 1.5X4X10		1.5"	4"	10'	5.8 lbs
CM 1.5X6X10		1.5"	6"	10'	7.4 lbs
CM 1.5X8X10		1.5"	8"	10'	9 lbs
CM 1.5X12X10		1.5"	12"	10'	12.1 lbs

Part		DEPTH	WIDTH	LENGTH	WEIGHT
CM 2X2X10		2"	2"	10'	6.8lbs
CM 2X4X10		2"	4"	10'	8.6lbs
CM 2X6X10		2"	6"	10'	10.2lbs
CM 2X8X10		2"	8"	10'	11.8lbs
CM 2X12X10		2"	12"	10'	15lbs
CM 2X16X10		2"	16"	10'	23lbs
CM 2X18X10		2"	18"	10'	25lbs
CM 2X20X10		2"	20"	10'	27lbs
CM 2X24X10		2"	24"	10'	31lbs
★CM 2X30X10		2"	30"	10'	37.5lbs
★CM2X32X10		2"	32"	10'	39lbs

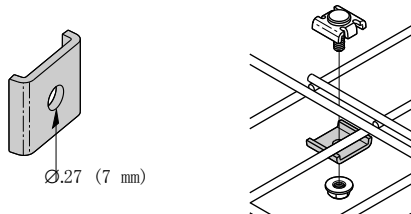
Part		DEPTH	WIDTH	LENGTH	WEIGHT
CM 4X4X10		4"	4"	10'	11.8 lbs
CM 4X6X10		4"	6"	10'	12.8 lbs
CM 4X8X10		4"	8"	10'	15 lbs
CM 4X12X10		4"	12"	10'	23 lbs
CM 4X16X10		4"	16"	10'	27 lbs
CM 4X18X10		4"	18"	10'	29 lbs
CM 4X20X10		4"	20"	10'	31 lbs
CM 4X24X10		4"	24"	10'	35 lbs
★CM 2X30X10		4"	30"	10'	41 lbs

Part		DEPTH	WIDTH	LENGTH	WEIGHT
CM 6X8X10		6"	8"	10'	23 lbs
CM 6X12X10		6"	12"	10'	27 lbs
CM 6X16X10		6"	16"	10'	31 lbs
CM 6X18X10		6"	18"	10'	33 lbs
CM 6X20X10		6"	20"	10'	35 lbs
CM 6X24X10		6"	24"	10'	39 lbs

Wire Basket - Accessories

Part Number	Wt. Per 100		Box Quantity
	lbs.	kg	
● CM4tk	4.9	2.2	50

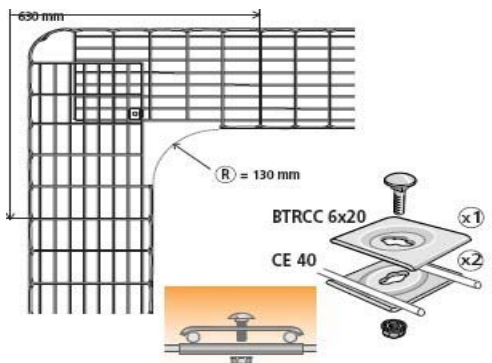
Patented welded stud plate is designed for ease of installation and is the most widely used method for assembly of Wire Basket Systems. Use to connect two straight sections and to assemble horizontal fittings.



Part Number	Wt. Per 100		Box Quantity
	lbs.	kg	
● CMCF	4.9	2.2	50

Patented welded stud plate is designed for ease of installation and is the most widely used method for assembly of Wire Basket Systems. Use to connect two straight sections and to assemble horizontal fittings.

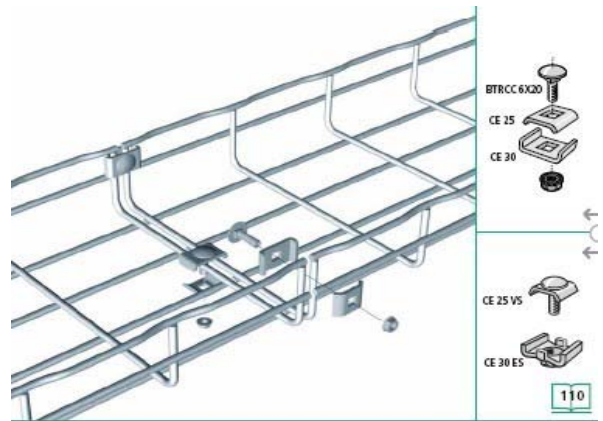
hold down clamp



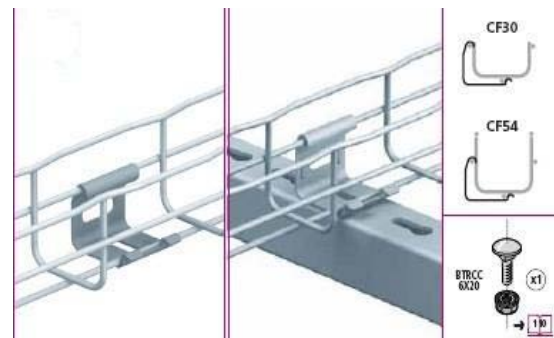
Part Number	A		Wt. Per 100		Box Quantity
	in.	mm	lbs.	kg	
● CMHDC	2.7	70	12.2	5.5	50

Splice Plate is designed for use with Clamp Assembly (CM4CP) to provide added stability of splice connections. Use with Series 200, 400 and 600 Wire Basket Systems.

Turbo kits



channel fixing plates



Wire Basket - Accessories

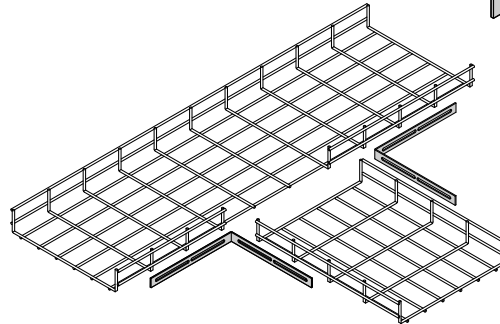
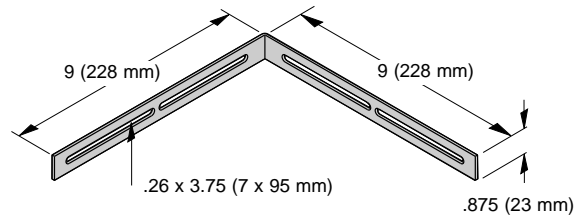
corner assembly

Part Number	Wt. Per 100		Box Quantity
	lbs.	kg	
CM 9TB	43.8	19.9	10

Use to make Horizontal Tee Fittings. Sold individually without hardware.

To complete HT, use:

- 2 - CM9TB
- 8 - CM 4CP (order separately)

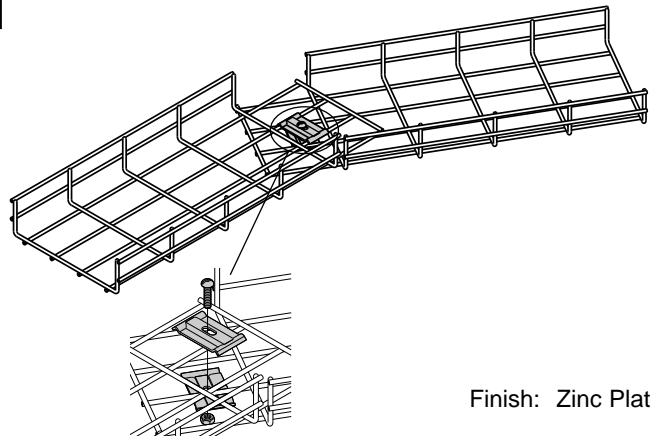
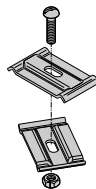


Finish: Pre-Galvanized Zinc

Horizontal Adjustable Kit

Part Number	Wt. Per 100		Box Quantity
	lbs.	kg	
CM4HAK	16.2	7.3	10

This conveniently poly-bagged horizontal adjustable kit can be used to create horizontal angles from prepared wire basket straight sections.



Finish: Zinc Plated

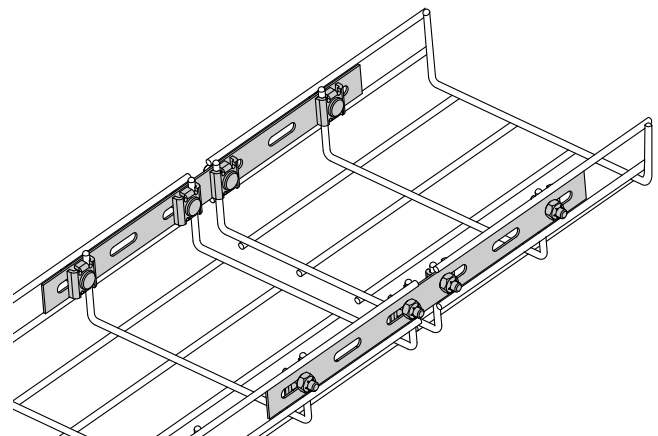
Expansion Splice Kit

- Kit allows 1³/₄" (44 mm) expansion between two pieces of wire basket

Includes: Two CM12SB and Hardware

Finish: Zinc Plated

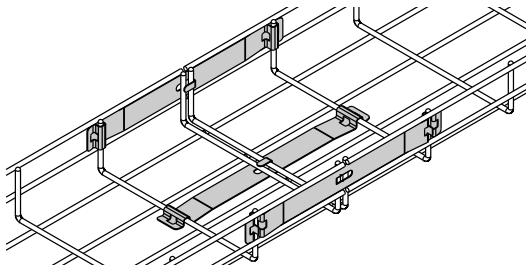
Part Number	Wt. Per 100		Box Quantity
	lbs.	kg	
CM4ESK	53.2	24.1	5



Stocked in Stainless Steel

Wire Basket - Accessories

Tab-Loc Connector



Finish: Zinc Plated

Application Requirements For CM200 Series, CM400 Series and CM600 Series

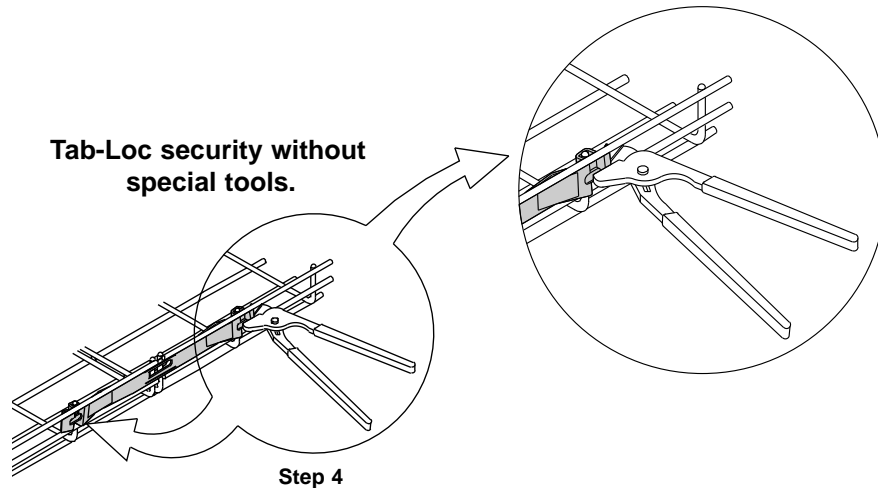
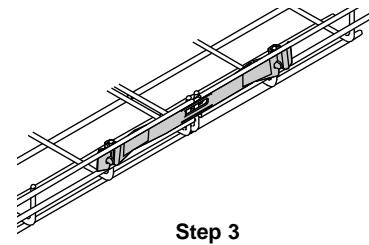
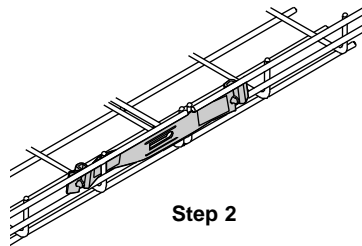
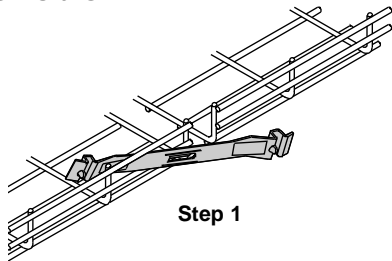
The recommendations listed are equal for all depths (except as noted).

NOTE : UL Classification refers to the NEC 392-7(b)(4) which requires by definition, a bolted mechanical connection.

Part Number	A		Wt. Per 100		Box Quantity
	in.	mm	lbs.	kg	
● CM -TLC	9.29	236	16.5	7.5	50

Widths	Available Depths	Side Splice	Bottom Splice
02	2"	2	N/A
04	2" & 4"	2	1
06	2"	2	1
08	2" & 4"	2	1
12	2", 4" & 6"	2	1
18	2", 4" & 6"	2	2
20	6"	2	2
21	2" & 4"	2	2
24	2", 4" & 6"	2	2

Installation

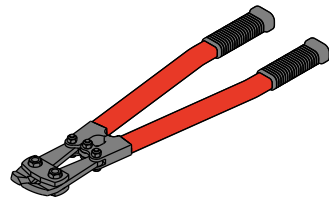


Tab-Loc security without special tools.

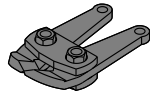
Screw-driver can also be used to bend tab-locs (hold connector ends while bending).



Wire Basket - Accessories

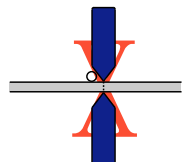
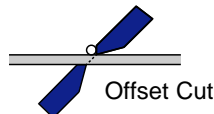
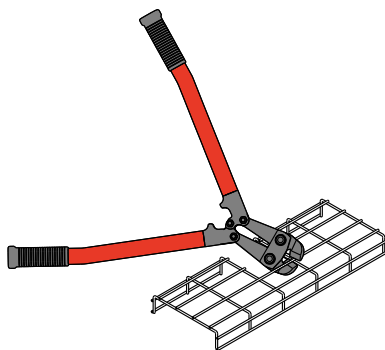


CM30BC
Angular Bolt Cutter



CM30RB
Replacement Blade

Completely adaptable, KOKA Wire Basket System is designed to accommodate jobsite changes. Straight sections can be modified to produce bends, tees, crosses or reducers. Simply follow illustrated procedures on pages CM -31 through CM-35 for cutting, bending and assembly. Cut wires with KOKA Angular Bolt Cutter, bend to preferred radius and assemble.



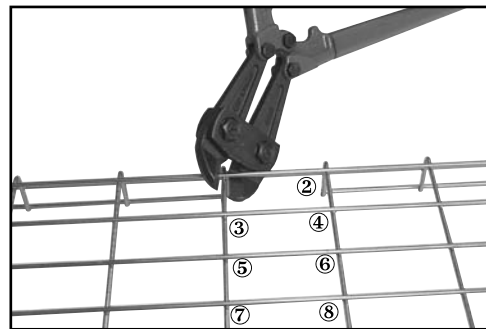
Do not use center cut blades.

For the best results, use a WB30BC Angular Blade Offset Bolt Cutter with 24" (600 mm) long handles. The Offset Blade Cutter produces a clean cut. Position bolt cutter blades near the cross wire and perpendicular to wire to be cut (see illustration below). Proper cut will make the assembly faster, easier and safer while minimizing grinding.

Angular Bolt Cutter

Part Number	Size		Wt. Per Pc.		Box Quantity
	in.	mm	lbs.	kg	
CM30BC	24	600	6.8	3.1	1
CM30RB	-	-	1.3	.6	1

Cut and remove each wire as illustrated below. Follow cutting pattern and blade positioning. Placing Wire Basket open side down provides the optimum cutting angle.



Cutting Order

Illustrations (refer to pages CM -31 through CM-35) show some of the many possible methods for the cutting and assembly of bends, reducers, tees and crosses. Recommended cuttings are intended as a guide only. Actual field conditions may require slight modifications.

KOKA's Wire Basket is designed with total flexibility and offers unlimited job site adjustment. Wire Basket is adaptable to assist you in solving unexpected job site conditions.



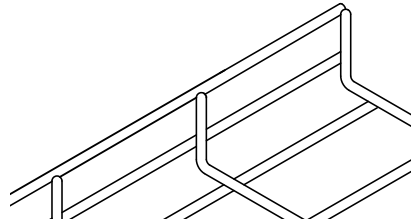
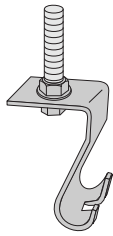
Part Number	Length		Wt. Per Cutter		Box Quantity
	in.	mm	lbs.	kg	
CM50WC	12 ³ / ₄	325	3.0	1.3	1

The Greenlee cable wire cutter makes flush cuts without burrs. Will cut .191" diameter wire in 2 seconds. Cutting head rotates 330° for ease of positioning and the tool automatically retracts when cut is complete. Comes with 2 batteries, charger and carrying case. Approximately 250 cuts per charge.

Part Number	Description	Box Quantity
CM50RB	Replacement Blade	1
CM50BA	Replacement Battery	1

Wire Basket - Accessories

suspension hooks

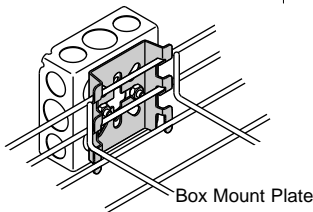
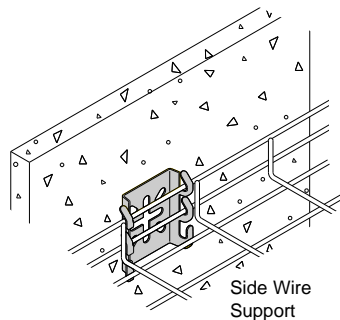
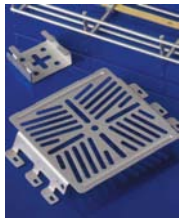


Finish: Zinc Plated
Stocked in Stainless Steel

Part Number	Wt. Per 100		Box Quantity
	lbs.	kg	
CM5H	10.4	4.7	50

Accommodates 1/4" and 3/8" rod sizes. Installs quickly with a screwdriver or pliers thus reducing installation time. Requires only one hex nut (not included) to hang and level the wire basket. Retainer tabs can be bent over to lock-in the threaded rod and wire basket.

Wall Bracket and Box Mount Plate

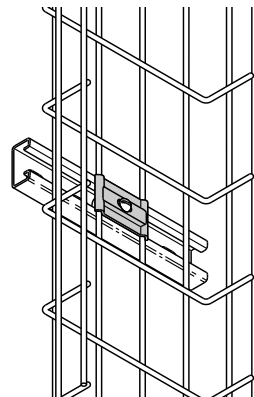
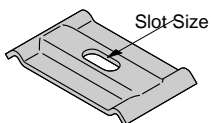


Finish: Pre-Galvanized Zinc

Part Number	A		Wt. Per 100		Box Quantity
	in.	mm	lbs.	kg	
CM4WB	55	14	22.0	10.0	25

- Designed for wall attachment of 2", 4" and up to 6" (50, 100, 150 mm) wide wire baskets. Bend tabs to secure. Wall mounting hole patterns provided in bracket for up to 1/4" hardware. Wall mount hardware not included.
- Designed for attachment of equipment to Wire Basket System. Hole patterns provided for up to 1/4" hardware.

Hold Down Plate



Finish: Zinc Plated

Part Number	Slot Size		Wt. Per 100		Box Quantity
	in.	mm	lbs.	kg	
CM4HD	.28 x .55	7 x 14	7.3	3.3	50

Designed to secure Wire Basket System to Wall Brackets and Trapeze Kit.

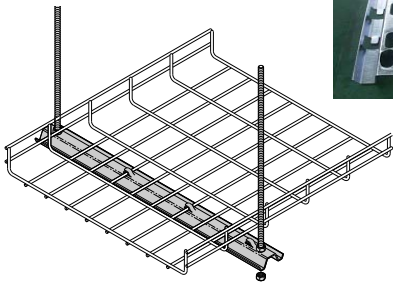
To complete 1/4" Hold Down Plate assembly, use:

- 1 - CM4HD 1/4" Hold Down Plate
- 1 - SRHMS 1/4"-20 x 1" Machine Screw (order separately)
- 1 - HN 1/4"-20 Hex Nut or N524WO channel nut (order separately)

Wire Basket - Accessories

Central Hanger

Kits supplied with attachment hardware.



Part Number	System Width		Channel Length		Wt. Per Pc.		Box Quantity
	in.	mm	in.	mm	lbs.	kg	
CM 5318	18	450	21.7	550	2.5	1.1	1
CM 5324	†	†	25.6	650	3.0	1.4	1

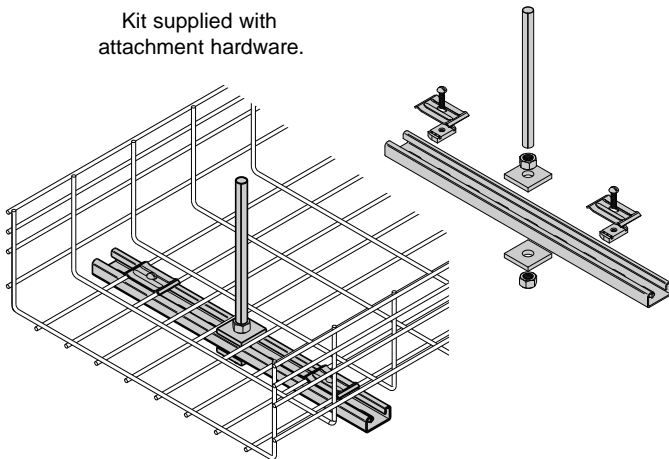
† For 20" (500 mm), 21" (525 mm), and 24" (600 mm)

Click hanger design, no wire basket attachment hardware required. See page for Click Hanger instructions. Engineered and supplied in kit form to install as a trapeze hanger. Supplied with 4 - 3/8" hex nuts.

Finish: Pre-Galvanized Zinc

Heavy Duty Center Hung Support Kit

Kit supplied with attachment hardware.



Finish: Zinc Plated

Part Number	Channel Length		Wt. Per Pc.		Box Quantity
	in.	mm	lbs.	kg	
CM 5518CH	18	457	2.2	1.0	1

Designed for 1/2" ATR. Channel length of 18" supports 12, 18, 20, 21, and 24 inch Wire Basket Systems. Protection sleeve for ATR to prevent damage to cables. 1/2" ATR attachment hardware provided.

Wire Basket mounting attachment hardware provided. Optional ATR stiffener

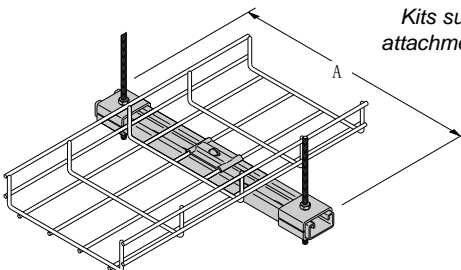
Heavy Duty Center Hung Support assembly includes:

- 1 - B3011/2x8 Threaded Rod Protector
- 2 - B202 Square Washers
- 2 - HN 1/2"-13 Hex Nuts
- 2 - N224WO, 1/4"-20 Channel Nuts (no spring)
- 2 - SRHMS 1/4"-20 x 1" Machine Screws
- 2 - CMHD Hold Down Plates
- 1 - B54SH Channel, 18" long

Trapeze Support Kits

Trapeze Support Kit includes all components required for single trapeze support in one package. Designed for use with 1/4" ATR. Also available for 3/8" ATR, add -3/8 suffix to part number. Order threaded rod separately.

Kits supplied with attachment hardware.



Finish: Channel: Pre-Galvanized Zinc
Other components: Zinc Plated

Part Number	System Width		A		Wt. Per Pc.		Box Quantity
	in.	mm	in.	mm	lbs.	kg	
CM5506	6	150	10	250	1.6	.73	1
CM5508	8	200	12	200	1.7	.77	1
CM5512	12	300	16	400	2.0	.91	1
CM5518	18	450	22	560	2.5	1.13	1
CM5524	†	†	28	710	2.9	1.32	1

† For 20" (500 mm), 21" (525 mm), and 24" (600 mm)

Trapeze Kit for 1/4" ATR includes:

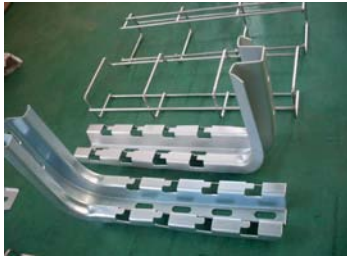
- 4 - B450-1/4" U-Washers
- 4 - HN 1/4"-20 Hex Nuts
- 1 - WB4HD Hold Down Plate
- 1 - FN224 1/4"-20 EZ Twirl Nut
- 1 - SRHMS 1/4"-20 x 1" Machine Screw
- 1 - B54SH Channel

Trapeze Kit for 3/8" ATR add -3/8" suffix, includes:

- 4 - B450-3/8" U-Washers
- 4 - HN 3/8"-16 Hex Nuts
- 1 - WB4HD Hold Down Plate
- 1 - FN224 1/4"-20 EZ Twirl Nut
- 1 - SRHMS 1/4"-20 x 1" Machine Screw
- 1 - B54SH Channel

Wire Basket - Accessories

Support Brackets



new type



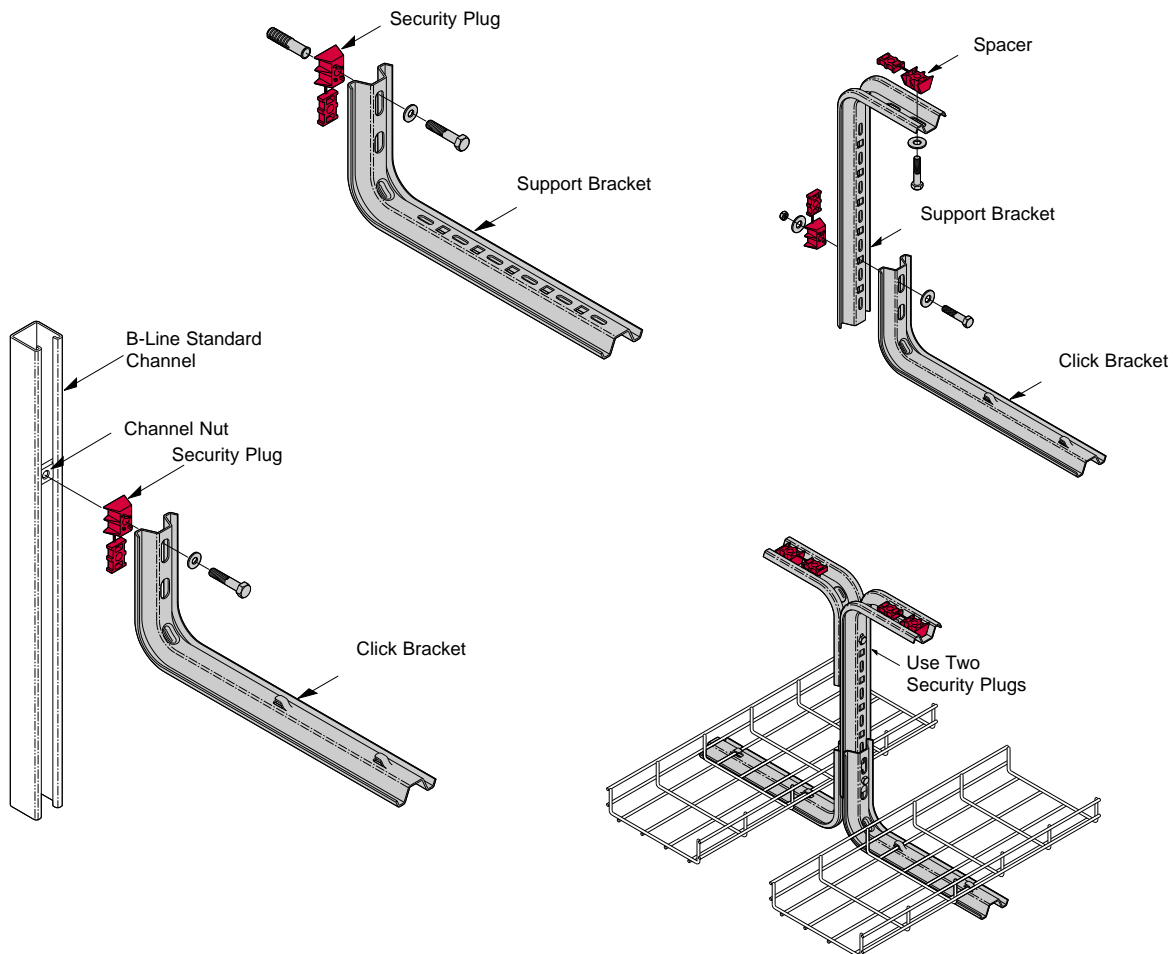
Part Number	Usable Width		A		Wt. Per Pc.		Load Capacity		Box Qty.
	in.	mm	in.	mm	lbs.	kg	lbs.	kN	
CM506SB	4	100	6	150	.56	.25	140	0.62	1
CM508SB	6	150	8	200	.66	.30	100	0.45	1
CM510SB	8	200	10	250	1.05	.47	100	0.45	1
CM514SB	12	300	14	350	1.25	.57	100	0.45	1

Install Support Bracket directly to the wall or in combination with Click Bracket. Install with $\frac{3}{8}$ " hardware. Security plug provided for wall mounting or strut channel mounting. Mounting hardware not provided. (See installation illustration below.) Load Capacity Safety Factor of 3.

Finish: electro-galvanised (white or yellow color available)

Support and Click Brackets Installation Details

Brackets can be mounted directly to a wall or used in combination as illustrated. When installing two brackets back-to-back, use two Security Plugs. Order brackets and hardware separately.

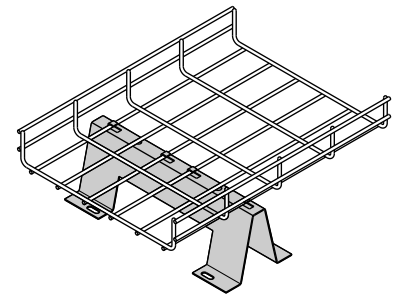
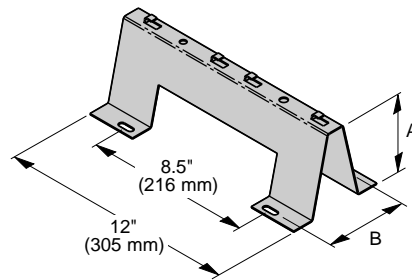


Wire Basket - Accessories

Part Number	A		B		Wt. Per Pc.		Box Quantity
	in.	mm	in.	mm	lbs.	kg	
QM312-18UF	3	76	3.69	94	1.50	.47	1
CM412-18UF	4	102	4.14	105	1.90	.86	1
CM 512-18UF	5	127	4.59	117	2.30	1.04	1
CM 612-18UF	6	152	5.04	128	2.70	1.22	1

Designed to elevate wire basket 3, 4, 5, or 6" off floor. No hardware required to mount wire basket to bracket. Simply bend tabs down around wires using a screwdriver. Floor mount slot size: .313" x .813" (8 mm x 20 mm) for 1/4" hardware. (order separately)

Under Floor Stand

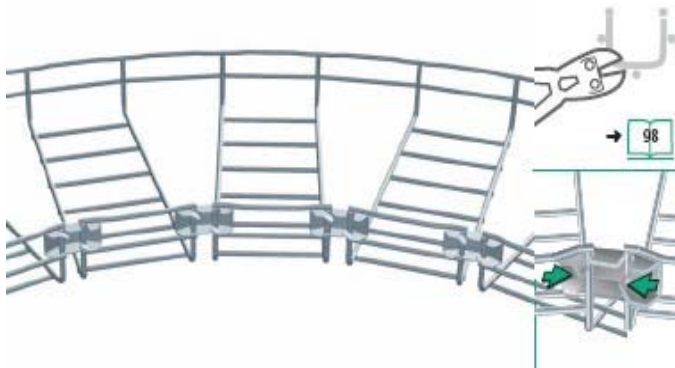


Finish: Pre-Galvanized,
Optional - Dura-Green

Part Number	Wt. Per 100		Box Quantity
	lbs.	kg	
CM2FS	4.40	2.00	10

faslock is used to connect of corner of wire mesh cable tray

Faslock

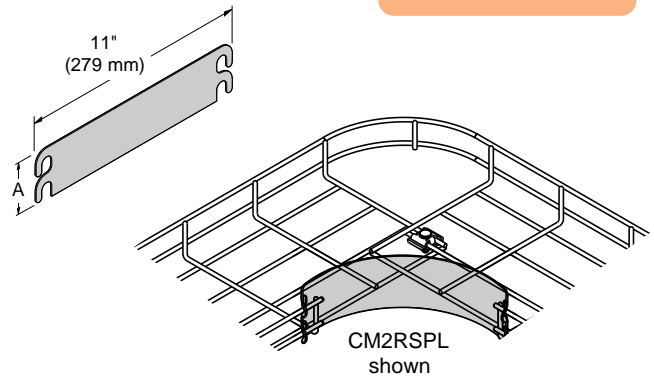


Wire Basket - Accessories

Radius Shield

Part Number	A		Wt. Per 100		Box Quantity
	in.	mm	lbs.	kg	
CM2RSPL	2.5	63	7.2	3.2	20
CM4RSPL	4.3	110	12.3	5.5	20

Provides a smooth inside radius surface. No tools or fasteners needed to install. Sizes for 2 & 4 inch fill systems; 90° horizontal bends, tees and crosses. Installs in seconds. Simply hold in place and bend back tabs. Slick surface to reduce cable friction.

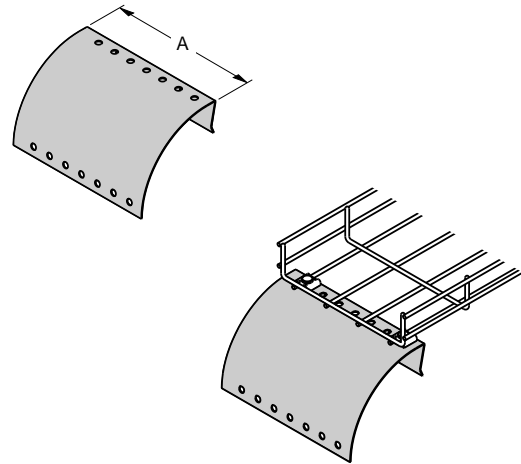


Material: Gray Tinted Polycarbonate

Drop-Out

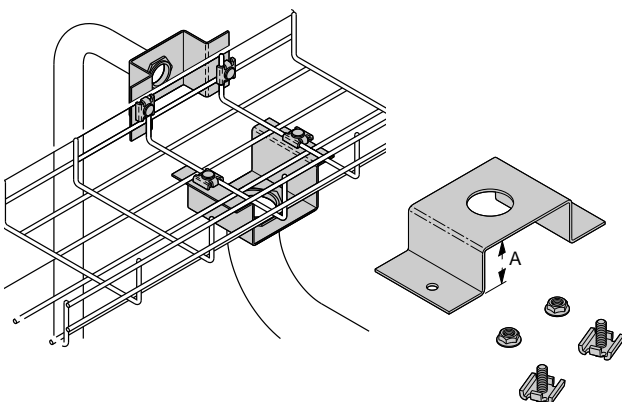
Part Number	A		Wt. Per Pc.		Box Quantity
	in.	mm	lbs.	kg	
CM06DO	6	150	.68	.3	1
CM 08DO	8	200	.91	.4	1
CM 12DO	12	300	1.36	.6	1

This easy to install drop-out provides a 4" (101.6) radius to protect cables exiting wire basket. For side drop-out, insert slotted flange between top two wires and use one CM4CP. For underside attachment, use two CM4CP's for each wire basket section attached. CMCP's not included. Use in combination for wider widths.



Finish: Pre-Galvanized Zinc
Other finishes available.

Conduit Connector



Part Number	A		Conduit Size	Wt. Per 100		Box Quantity
	in.	mm		lbs.	kg	
CM050CC	1.25	32	.50	47.7	21.6	10
CM075CC	1.25	32	.75	46.9	21.3	10
CM100CC	1.25	32	1.00	45.9	20.8	10
CM125CC	1.25	32	1.25	44.0	20.0	10
CM150CC	2.00	50	1.50	69.2	31.4	5
CM200CC	2.00	50	2.00	65.5	29.7	5

Conduit connector is designed to connect conduit to the side or bottom of wire basket. It is designed to keep the conduit bushing outside the wire basket. Furnished with 2 of the CM4CP.

Finish: Pre-Galvanized Zinc

Wire Basket - Accessories

Cover

Part Number	System Width		Length		Wt. Per Pc.		Unit of Measure
	in.	mm	in.	mm	lbs.	kg	
CM04P	4	100	118	3.0	3.9	1.8	1
CM06P	6	150	118	3.0	6.2	2.8	1
CM08P	8	200	118	3.0	8.6	3.9	1
CM12P	12	300	118	3.0	13.3	6.0	1
CM18P	18	450	118	3.0	20.3	9.2	1
CM20P	20	500	118	3.0	22.7	10.3	1
CM22P	22	550	118	3.0	23.9	10.8	1
CM24P	24	600	118	3.0	27.5	12.5	1

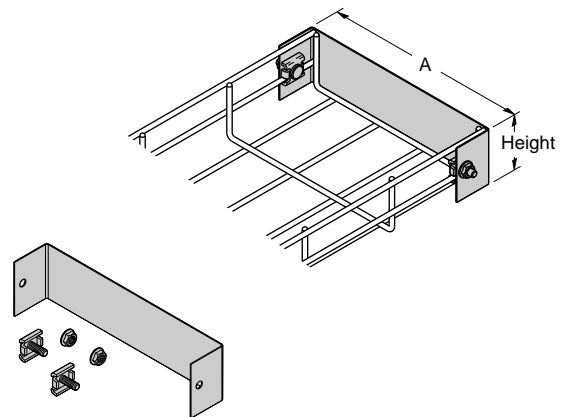


Finish: Pre-Galvanized Zinc

20 gauge pre-galvanized pan 118.1" long (3.0 meter) supplied with necessary hardware to secure to wire basket.

Blind End

Part Number	A		Height		Box Quantity
	in.	mm	in.	mm	
CM202BE	2	50	2	50	1
CM(*)04BE	4	100		(*)	1
CM206BE	6	150	2	50	1
CM(*)08BE	8	200		(*)	1
CM(**)12BE	12	300		(**)	1
CM(**)18BE	18	450		(**)	1
CM620BE	20	500	6	150	1
CM(*)22BE	22	550		(*)	1
CM(**)24BE	24	600		(**)	1



Finish: Zinc Plated

Forms a closure for a dead-end wire basket. Furnished with hardware.

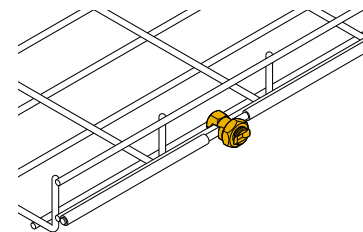
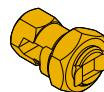
(*) Insert: 2 = 2" (50 mm), 4 = 4" (100 mm) for height

(**) Insert: 2 = 2" (50 mm), 4 = 4" (100 mm), 6 = 6" (150 mm) for height

Grounding Clamp

Part Number	Wt. Per 100		Box Quantity
	lbs.	kg	
CM2GC	6.6	3.0	25

If system grounding is required, use grounding clamps to conveniently attach bare or insulated grounding conductor to each section of Wire Basket System. Secure grounding conductor between clamps with cable ties. Accepts up to #4 wire (AWG).



Material: High strength copper alloy

LOAD & FILL CHARTS

Koka's load and fill capabilities

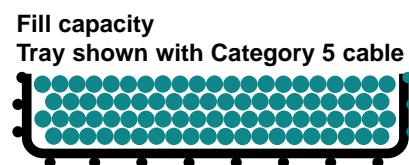
load chart **

fill chart ***

PART	5'	6'	7'	8'	FILL AREA	NUMBER OF CABLES
CM1.5X12	29	17	14	11	11.8	167
CM 2X2	34	28	24	20	4.2	59
CM 2X4	52	43	35	27	8.2	116
CM 2X6	66	49	37	29	12.1	171
CM 2X8	66	50	39	29	16.1	228
CM 2X12	73	52	39	29	23.9	339
CM 2X16	94	54	42	36	31.8	450
CM2X18	99	63	49	40	35.7	506
CM2X20	99	64	49	41	39.7	562
CM2X22	99	74	57	43	43.8	620
CM2X24	101	74	57	45	47.5	673
CM2X30	109	81	65	46	59.8	847
CM2X32	110	85	66	46	63.3	897
CM4X4	58	49	42	36	15.7	222
CM4X6	93	77	60	46	23.6	334
CM4X8	94	78	63	48	31.6	446
CM4X12	121	98	81	63	47.5	673
CM4X16	122	98	81	63	63.6	899
CM4X18	122	98	81	63	71.6	1,013
CM4X20	122	98	81	63	79.5	1,126
CM4X22	122	98	81	63	87.4	1,238
CM4X24	122	98	81	63	95.6	1,353
CM4X30	138	98	81	64	119.5	1,693
CM6X8	139	104	85	74	47.3	670
CM6X12	150	104	85	74	71.6	1,014
CM6X16	150	123	96	77	95.2	1,348
CM6X18	150	125	101	78	107.2	1,518
CM6X20	150	125	102	78	118.9	1,684
CM6X22	151	125	102	78	130.7	1,851
CM6X24	172	131	102	83	143.2	2,028

** Clear Span of Support: Load — lbs per foot. Published load chart has not been tested . Please consult the factory for load information when using the koka mate splice option.GS Metals recommends that splice/supports comply with NEMA VE-2 installation requirements.

*** Fill Rates: Cables used for fill rate testing are 0.1852" in diameter. koka tray fill capacity is based on NEC allowable fill of 50%. This rule requires that cable cross-sectional areas together may not exceed 50% of the tray area (width x depth = fill). Fill capacities stated are based on typical Category 5 diam eters (0.1852" dia.) in real-world tray installations. Cables will nearly completely fill the cable tray when reaching the 50% cable fill (see illustration below). When the tray is full, the total of the cable area is only 50% of the tray; this is due to empty space between the surface of the cable. TIA recommends 40% fill ratio.koka tray loads, as shown in the chart, will not be exceeded before fill capacity — see illustration.



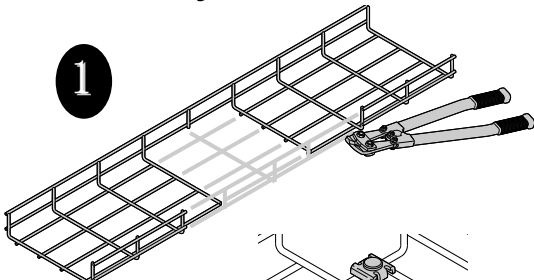
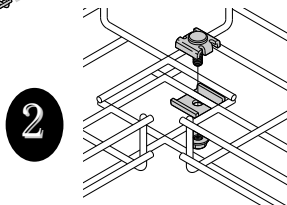
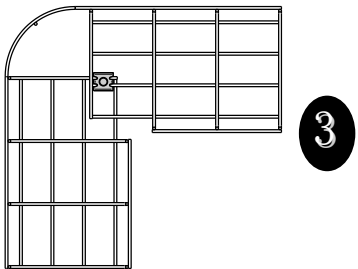
Installation Guide

NEMA VE-2

Wire mesh cable tray systems have been added to the NEMA VE-2, Cable Tray installation guidelines. The NEMA VE-2 is available for free download from www.cabletrays.com.

Quick Reference
Wire Basket
Installation Guide

Easy as

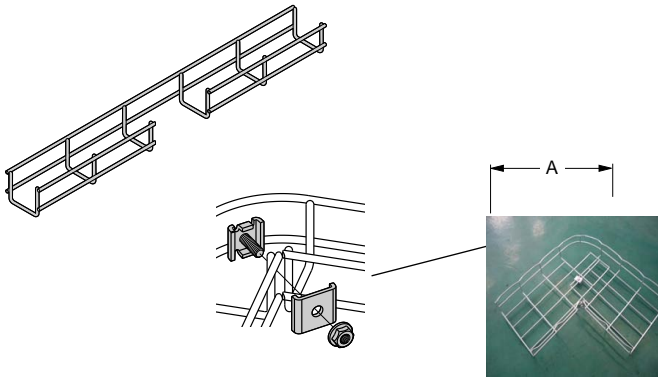
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KoKa
www.chinakoka.com

Wire Basket - Installation Information

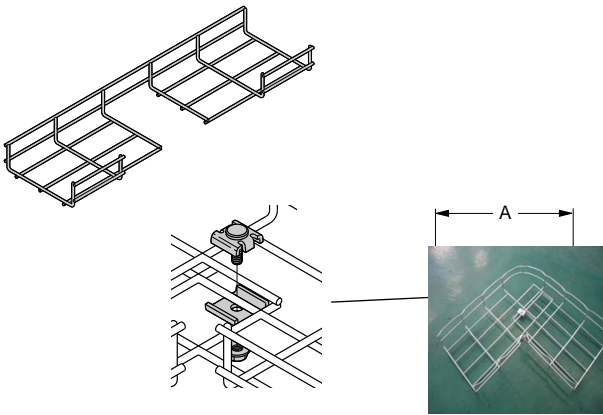
To field cut and form a bend from a Wire Basket straight section, cut side and bottom wires (debur if necessary). Form and assemble using recommended Connector Assemblies as illustrated below.

2" (50 mm) Wide



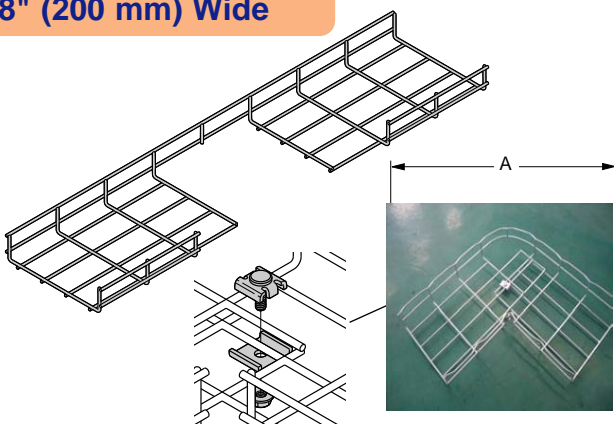
Width		A		Connector Assembly WB4CA
in.	mm	in.	mm	
2	50	10.5	265	1

4" and 6" (100 and 150 mm) Wide



Width		A		Connector Assembly WB4CA
in.	mm	in.	mm	
4	100	10.5	265	1
6	150	14.5	370	1

8" (200 mm) Wide



Width		A		Connector Assembly WB4CA
in.	mm	in.	mm	
8	200	17.3	440	1

NOTE: CM200 Series Wire Basket shown, CM400 Series has an additional side wire.

Wire Basket - Installation Information

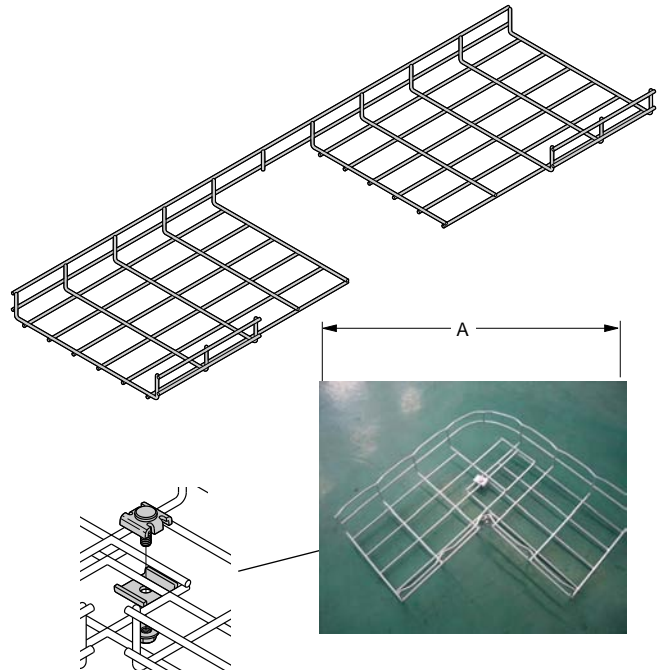
To field cut and form a bend from a Wire Basket straight section, cut side and bottom wires (debur if necessary). Form and assemble using recommended Connector Assemblies as illustrated below.

90° Short Radius Bends

Width		A		Connector Assembly WB4CA
in.	mm	in.	mm	
12	300	21	530	1

12" (300 mm) Wide

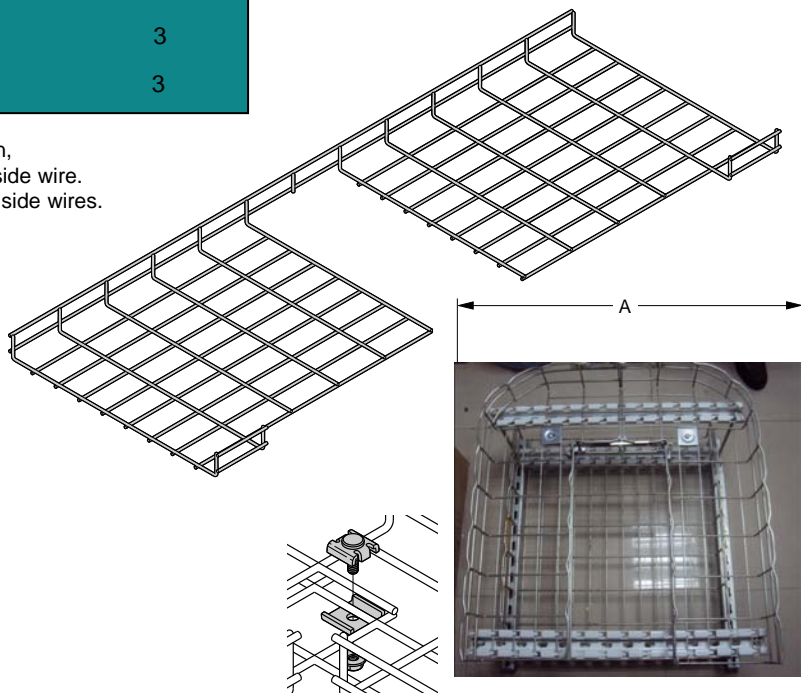
NOTE: CM200 Series Wire Basket shown, CM 400Series has an additional side wire. CM 600Series has two additional side wires.



Width		A		Connector Assembly WB4CA
in.	mm	in.	mm	
18	450	25	640	3
20	500	25	640	3
22	550	25	640	3

18" (450 mm), 20" (500 mm), 22" (550 mm) Wide

NOTE: CM200 Series Wire Basket shown, CM 400Series has an additional side wire. CM 600Series has two additional side wires.



KOKA

Cable Tray
Cable Trunking
Wire Basket
Cable Ladder
Strut channel

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